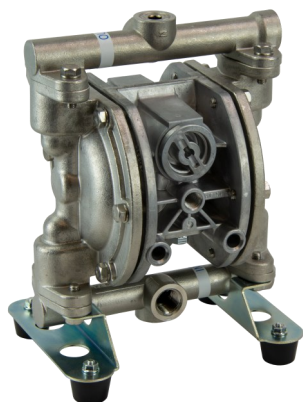


EXPLODED VIEW & PARTS LISTING

Air Operated Double Diaphragm Pump

Model: G15ST11

Model#: 854735



To Purchase:

☎ 800-990-7867

✉ sales@yamadapump.com

📍 [Find My Rep](#)

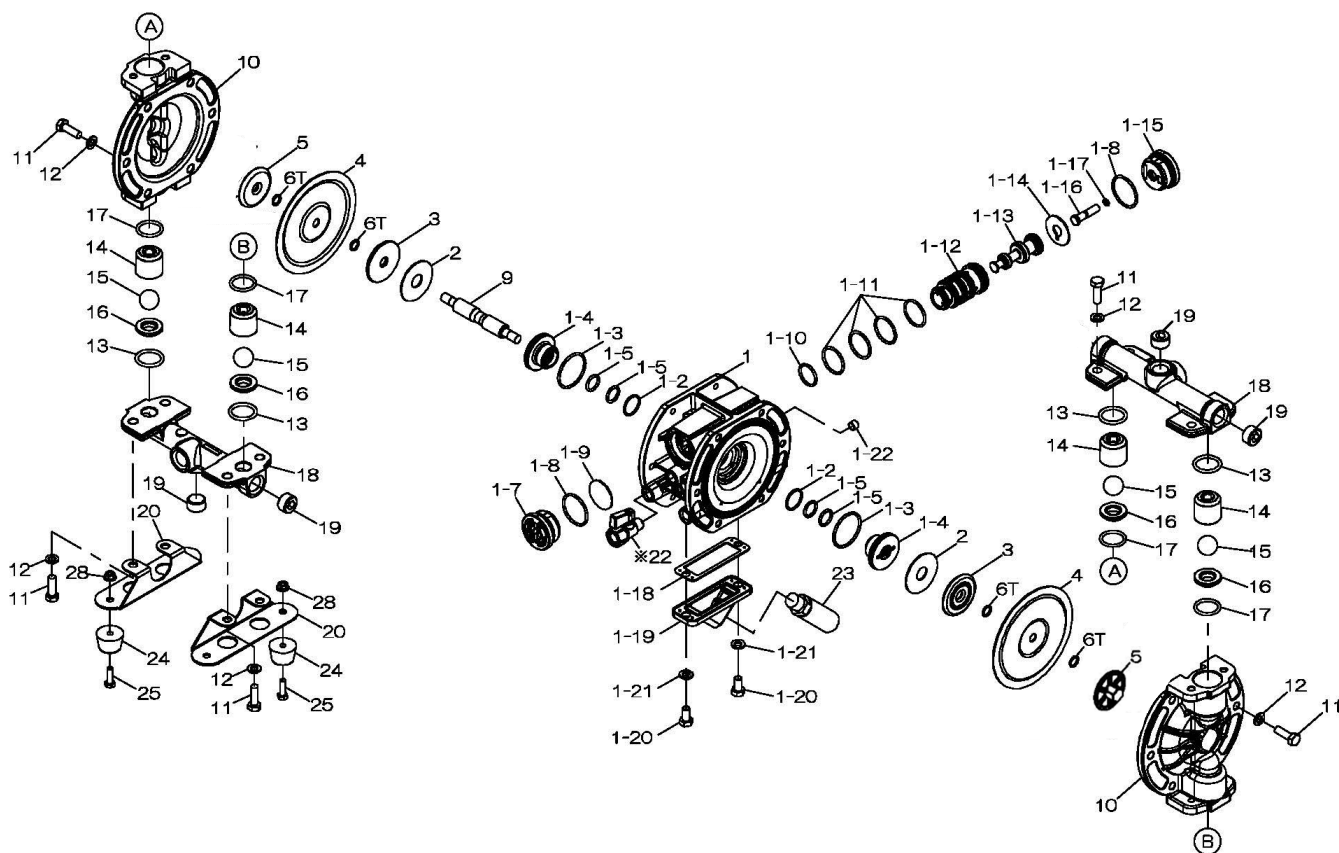
More Information:

▶ YouTube: [@yamadapump](#)

🌐 yamadapump.com

[Data Sheets](#) | [CAD Drawings](#) | [Manuals](#)
[Literature](#) | [BOM](#) | [Performance Curves](#)

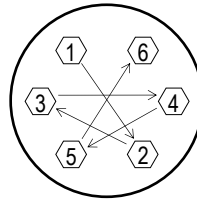
Trial Program



Air Operated Double Diaphragm Pump

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	805130	BODY ASSY	1
1-1	717082	CENTER BODY	1
1-2	684725	O RING	2
1-3	686733	O RING	2
1-4	773279	GUIDE BUSHING	2
1-5	640015	O RING	4
1-7	716917	CAP A	1
1-8	686734	O RING	2
1-9	773280	CUSHION	1
1-10	685276	O RING	1
1-11	686029	O RING	4
1-12	716950	SLEEVE	1
1-13	805131	SPOOL ASSY	1
1-14	773281	CUSHION	1
1-15	716918	CAP B	1
1-16	717035	RESET BUTTON	1
1-17	640002	O RING	1
1-18	773283	GASKET	1
1-19	717083	COVER	1
1-20	611145	BOLT	2
1-21	631916	WAVE WASHER	2
1-22	634360	PLUG	1
2	773278	CUSHION	2
3	716923	CENTER DISK	2
4	773276	DIAPHRAGM	2
5	717215	CENTER DISK	2
6T	643007	O RING	4
9	717100	CENTER ROD	1
10	716927	OUT CHAMBER	2
11	621149	BOLT	20
12	631936	WAVE WASHER	20
13	643025	O RING	4
14	717208	BALL GUIDE	4
15	773423	BALL	4
16	717210	VALVE SEAT	4
17	643130	O RING	4
18	716929	MANIFOLD	2
19	686789	PLUG	4
20	717186	BASE	2
*22	686826	BALL VALVE	1
23	682520	MUFFLER	1
24	771123	RUBBER FOOT	4
25	611101	BOLT	4
28	682817	FLANGED NUT	4
KIT	KG15-MT	LIQUID END KIT	
KIT	KG15-AM-M	AIR MOTOR KIT	

*NO. 22 - Ball Valve sold separately

[CLICK HERE FOR TORQUE](#)**General Tools:**

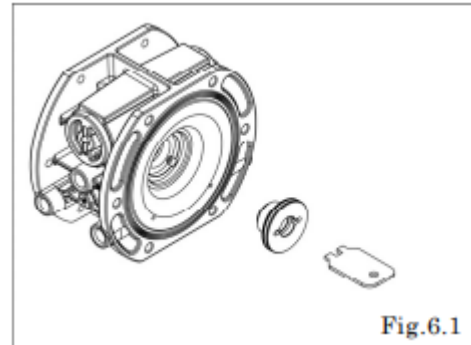
- Socket wrench - 10mm, 13mm, 17mm
- Hexagonal box wrenches - 5mm
- Open-end wrench - 10mm, 13mm, 17mm

Special Tools/Parts (sold separately):

- Cap & disc remover (717114)
- Sleeve remover (713148)
- Ball Valve (686826)

Miscellaneous:

- Assembly Oil - turbine oil class 1 (equivalent to ISO VG32 grade) for outside of sleeve (Ref# 1-12)
- Urea grease grade (NLGI) No. 2 for Center Rod (Ref# 9)
- Thread locking agent (equivalent to LOCTITE® 222) for bolts

[CLICK HERE FOR MAINTENANCE MANUAL](#)**Customer Notes**

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____